

Date: Thursday, 04/12/2008 12:48:24 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D206-642-513/514
Job Number	: 43916		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: REWORK10
This Issue	: 04/12/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: ECN 08-565
First Issue	: 11	Project Number	:
Previous Run	: 00015	Drawing Revision	:
	Type : SKIDTUBES	Material	:
Written By	:	Due Date	: 11/12/2008
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D206-642-513 B ~~B110105~~ (31) ~~M110220~~ 132 X D206-642-514 B ~~B110105~~ 34 B 42276 1 B 42294

ADD / REMOVE AS FOLLOWS :

ADD TO EACH KIT:
34 X AN3C37A B

M 11396 (63x) M 110105 (3)
 M 110220 (36)

REMOVE FROM EACH KIT:

-25 X AN3C36A

(WAS QTY 34, NOW 9) 9x M109233 9x 109233 9x 43079 9x 109233

10x AN960C10L

(WAS 78, NOW 68) 10x M109282 109545 20x

10 X D3672-1

(WAS 78, NOW 68) 30x 42329

RETURN EXTRA HARDWARE TO STOCK

ADJUST ACCPAC

8/12/12

SCP

09-01-08

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Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0

AN3C37A

BOLT



Comment: Qty.: 34.0000 EACH(s)/Unit Total 34.0000 EACH(s)

BOLT

3.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE USING ORIGINAL B/N
ADD DSI9427 PAPERWORK

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-08

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. L AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 1

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

REF. EASA STC: EASA.IM.R.S.01320

ON D206-642-513/-514 SKIDTUBES AT CHANGE 001 AND CHANGE 002, THE LENGTH OF THE AN3 BOLT (ITEM 50) REQUIRED TO FASTEN THE OEM FLOAT SYSTEM IS NOT ADEQUATE.

AMEND THE PARTS LIST IN SECTIONS 4.6 OF INSTALLATION INSTRUCTIONS D206-642 REV. L AND SECTION 32.15 OF THE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 1 AS FOLLOWS:

- 4.6 206 L/L-1/L-3/L-4/407 High Gear Float Skidtubes (OEM/PMA Bag Compatible) (D206-642)
32.15 206 L/L-1/L-3/L-4/407 High Gear Float Skidtubes (OEM/PMA Bag Compatible) (ICA-D206-642)

ITEM	Qty -513	Qty -514	Qty -545	Qty -547	Qty -013	PART NUMBER	DESCRIPTION
	X					D206-642-513	SKIDTUBE INSTALLATION, LH <i>X1</i>
		X				D206-642-514	SKIDTUBE INSTALLATION, RH <i>X2</i>
	1	1	X			D206-642-545	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543)
	1	1			X	D206-648-013	GROUND HANDLING KIT

IS:

50	34	34				AN3C37A	BOLT (FOR INSTALLATION OF OEM FLOATS)
50	9	9	<i>Remove 25 each</i>			AN3C36A	BOLT (FOR INSTALLATION OF TRIBAG FLOATS)
51	3	3				AN3C35A	BOLT
52	68	68				AN960C10L	WASHER
53	68	68				D3672-1	WASHER (REPLACES NAS1515H3L)
54	34	34				MS21042-3	NUT

WAS:

50	34	34				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	74	74				AN960C10L	WASHER
53	74	74				D3672-1	WASHER (REPLACES NAS1515H3L)
54	37	37				MS21042-3	NUT

A	NEW ISSUE - REF PAR#08-565	MB	08.12.02
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>AS</i>	DART AEROSPACE USA, INC	
DRAWN	<i>AS</i>	PORT HADLOCK, WA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9427	SHEET 1 OF 1
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	BOLT CHANGE	NTS
DATE	08.12.02	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.12.03	Job No.: 00569	ADR Yes/No: <input checked="" type="checkbox"/> Y	ADR Date: 08.11.14	ECN #: 08- 565
Product No.: D206-642-513/-514		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name:		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL		DQA / QA Coord	N		
Production Engineering Coord	Y	EC/DD		QC Coordinator	N		
Production Document Control	Y	JLD		Marketing	Y	SW	
Customer Technical Support	Y	DS		Customer Order Processing	N		

Reason for Change:

HARDWARE CHANGE AND ADDITION OF 9 BOLTS FOR COMPATIBILITY WITH TRIBAG.

Documents Affected:

RELEASE DSI 9427 REV. A

PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	Y	DS	SEE ITEM 1) BELOW.	
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08.12.04 <i>[Signature]</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		08.12.04 <i>[Signature]</i>
10	Update Controlled PDF Files	Y	KJ		08.12.04 <i>[Signature]</i>
11	Update Master Document List (MDL)	Y	KJ	Rev U.	08.12.04 <i>[Signature]</i>
12	Update Document Record (DR)	Y	KJ	Rev. M	08.12.04 <i>[Signature]</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		08.12.04 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.12.04 <i>[Signature]</i>
22					
23					

REFERENCE FILE

Description / Action:

- 1) NOW FULLY COMPATIBLE WITH OEM/APICAL FLOATS.
- 2) UPDATE STOCK IN ACCORDANCE WITH DSI 9427 REV. A.
- 3) SUBMIT DSI 9427 REV. A TO DER DAVE MCCLENAHAN FOR APPROVAL.

ECN Verified & Complete: _____

Date: _____